



Conseils d'utilisation pour poinçonnage et formage

	Poinçonnage / etampage	Découpage fin	Formage	Étirage / bridage
Acier non allié	SUPERA TiCN-MP	FeinAl TiCN-MP	SUPERA STARVlc	TiCN-MP STARVlc
INOX	SUPERA Tribo STARVIC	FeinAl Tribo	SUPERA Tribo STARVlc	ALLVlc CrN
Acier allié < 400 Mpa (400N/mm2)	SUPERA TiCN-MP	FeinAL TiCN-MP	SUPERA STARVlc	TiCN-MP STARVlc
Acier hautement allié > 400 Mpa (400N/mm2)	SUPERA TiCN-MP	FeinAL TiCN-MP	SUPERA STARVlc	STARVlc SUPERA Tribo
Alliage de nickel / cobalt	SUPERA Tribo STARVIC	FeinAl Tribo ZrN	SUPERA Tribo STARVlc	STARVlc SUPERA Tribo
Titane	SUPERA Tribo STARVIC	FeinAl Tribo ZrN	SUPERA Tribo STARVlc	SUPERA Tribo ZrN
Aluminium	ZrN DLC	ZrN DLC+	ZrN DLC+	ZrN DLC
Bronze, cuivre	TiCN-MP CrN	TiCN-MP CrN	TiCN-MP CrN	DLC CromVlc