



Conseils d'utilisation pour l'Usinage

	Tournage	Fraisage	Perçage	Microtools	Tauradage	Alésage	Fraisage par génération	Brochage
Acier non allié	AlTiN UniversAl	AlTiN UniversAl	AlTiN UniversAl	AlTiN UniversAl	TiCN TiN	nACRo UniversAl	AlTiN SUPERA	TiN TiCN-MP
INOX	nACRo TiXCo	nACRo SUPERA	AlIVlc SUPERA Tribo	nACRo TiXCo	AlIVlc SUPERA	nACRo UniversAl	nACRo SUPERA	nACRo SUPERA
Acier allié < 1000 N/mm2	AlTiN TiCN	AlTiN nACRo	AlTiN AlIvic	AlTiN UniversAl	TiCN TiN	nACRo UniversAl	AlTiN SUPERA	TiN TiCN-MP
Acier allié > 1000 N/mm2	TiXCo nACo	TiXCo nACo	nACo ALLVlc	TiXCo nACo	TiCN SUPERA	nACRo UniversAl	SUPERA nACo	UniversAl AlTiN
Acier 45 - 55 HRC	nACRo TiXCo	nACRo TiXCo	AlIVlc TiXCo	TiXCo AlTiN	TiXCo AlTiN	nACRo UniversAl	SUPERA nACo	UniversAl AlTiN
Acier 56 - x HRC	TiXCo nACo	TiXCo nACo	TiXCo nACo	TiXCo nACo	nACo TiXCo	nACRo UniversAl	SUPERA nACo	UniversAl AlTiN
Super-Alliages	nACRo SUPERA	nACRo SUPERA	nACRo SUPERA	nACRo SUPERA	AlIvic	nACRo UniversAl	nACRo SUPERA	ZrN Movic
Titane	ZrN TiXCo	ZrN SUPERA	AlIVlc ZrN	TiXCo ZrN	SUPERA	nACRo UniversAl	TiXCo SUPERA	ZrN SUPERA
ALU < 12% Si	ZrN	ZrN	ZrN	DLC ZrN	DLC ZrN	DLC nACRo	ZrN TiCN-MP	ZrN DLC
ALU > 12% Si	nACo	nACo	ZrN AlIVlc	DLC	DLC	DLC nACRo	ZrN nACo	nACo Movic
Laiton, bronze	TiCN-MP	TiCN-MP	TiCN-MP	TiCN DLC	TiCN-MP AlIVlc	nACRo UniversAl	TiCN-MP	TiCN-MP
Cuivre	CrN DLC	CrN DLC	CrN DLC	CrN DLC	CrN TiN	nACRo CrN	CrN	CrN
Matériaux composites	nACRo nACo	nACRo nACo	nACRo nACo	nACRo TiXCo	nACRo nACo	nACRo nACo	nACRo nACo	nACRo nACo